

# EXPERIENCE INNOVATION







Established in 1986, over the years Da Ros srl has become a highly specialized supplier to the horticulture, flowergrowing and nursery industry.

Our company has always demonstrated an uncompromising product focus, from design and manufacture all the way through to installation.

We build a range of machinery for flower growers and nurseries, catering to the seeding, transplanting, and potting needs etc. of small and mid-size businesses.

All Da Ros machinery is produced in our facility based in the Marca Trevigiana region: an area in Italy's Northeast with a wealth of agricultural and nursery traditions dating back centuries. We have a team of 35 particularly driven individuals who bring expertise and professionalism to their roles.

We continue to draw on our experience, coming up with alternative solutions to meet our customers' wideranging requirements.

Employing technologically advanced equipment, we produce standard and bespoke machinery, delivering a fast turnaround.

Forever striving to offer efficient, accurate, high-calibre products - with a particular focus on simplicity and technical support - we have earned our customers' ongoing trust over the years.



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Automation

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MAXIMUM TRAY SIZE	SEEDING RATE	AIR CONSUMPTION	WEIGHT
600x400x130 mm	30 rows/minute	50/150 l/min	70 kg



## Seeder **SEM100**

DESCRIPTION

Row seeder for small and mid-size businesses for handling even small batches of both raw and coated seeds.

STANDARD MACHINE CONFIGURATION

- Bar dibbling and seeding unit
  Moving seed tray deck
  Seed collector



- Bar dibbling and seeding kit BFK
  Bar seeding nozzles mod. UG
  Wide body version mod. SEM100S for 700x480x130 mm seed trays



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MAXIMUM TRAY SIZE	SEEDING RATE	INSTALLED POWER	AIR CONSUMPTION	WEIGHT
600x400x130 mm	40 rows/minute	0.5 kW, 230 V Single phase, 50 Hz	100/150 l/min	275 kg



Electronic row seeder with touchscreen control panel for easy handling of smallsized batches of trays. Compact row dibbling and seeding unit, with conveyor belt allowing you to build a full automatic seeding line.

STANDARD MACHINE CONFIGURATION

- Bar dibbling and seeding unit
- Vibration covering unit mod. GRV
- Watering drip tube
- End tray offload shelf Seed collector

- Bar dibbling and seeding kit **BF7-2**  Bar seeding nozzles **mod. UG**
- Drum covering unit mod. GRR
- Belt covering unit (peat/sand) mod. GRN/GRNS
- Watering and stacking belt mod. LBI
- System for unloading stacks onto roller table mod. SSP
- Stack accumulation roller table mod. RS2
- Wide body version **mod. LS7-2S** for 700x480x130mm seed trays



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MAXIMUM TRAY SIZE	SEEDING RATE	INSTALLED POWER	AIR CONSUMPTION	WEIGHT
600x400x130 mm	40 rows/minute	0.5 kW, 230 V Single phase, 50 Hz	100/150 l/min	350 kg



Electronic row seeder with touchscreen control panel for easy handling of smallsized batches of trays.

Dibbling bar is separate from the seeding unit, allowing consistently correct seed handling when dealing with plug trays comprising one or more blocks.

## STANDARD MACHINE CONFIGURATION

- Bar dibbling unit
- Row seeding unit • Vibration covering unit mod. GRV
- Watering drip tube
- End tray offload shelf
- Seed collector

Watering LBI



- Bar dibbling and seeding kit **BF7-3**  Bar seeding nozzles **UG**
- Drum covering unit **mod. GRR**
- Belt covering unit (peat/sand) mod. GRN/GRNS
- Watering and stacking belt mod. LBI
- System for unloading stacks onto roller table mod. SSP
- Stack accumulation roller table mod. RS2 • Wide body version mod. LS7-3/S
- for 700x480x130mm seed trays



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MAXIMUM TRAY SIZE 600x400x130 mm SEEDING RATE

150/400 trays/hour

2.1 kW, 400 V 3PH+N+E, 50 Hz

INSTALLED POWER

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AIR CONSUMPTION 100/150 l/min

WEIGHT

570 kg ca.

Seeder

## **LR400**



### DESCRIPTION

"Combi" seeding line complete with a drum seeding unit and a row seeding unit. Features conveyor belt speed controlled electronically and independently from drum speed.

All line operations are controlled via the touchscreen control panel.

STANDARD LINE CONFIGURATION

• Dibbling and drum and bar seeding unit mod. LR400

## Complete with:

- Drum covering unit **mod. GRR**  Watering unit with 4 drip lines Pneumatic stacker



- Dibbling LRP, blowing LRS and drum seeding LRD kit
- Bar dibbling and seeding kit BFL
- Bar seeding nozzles **UG**
- Belt covering unit (peat/sand) mod. GRN/GRNS
- System for unloading stacks onto roller table mod. SSP
- Stack accumulation roller table mod. RS2



## $\Box$

MAXIMUM TRAY SIZE

600x400x130 mm

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RATE

SEEDING

150/600 trays/hour

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INSTALLED POWER

4.8 kW, 400 V

3PH+N+E, 50 Hz

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150/200 l/min

AIR CONSUMPTION

WEIGHT

1.140 kg

Seeder **LR650 LINE** 

#### DESCRIPTION

Full drum seeding line, featuring conveyor belt speed controlled electronically and independently from drum speed. All line operations are controlled via the touchscreen control panel.

STANDARD LINE CONFIGURATION

- Filler mod. RC7-TR31N-M
- Dibbling and drum seeding unit mod. LR600

## Complete with:

- Drum covering unit **mod. GRR**  Watering unit with 4 drip lines Pneumatic stacker

OPTIONS

Destacker for polystyrene trays mod. DC2R-DC2RT Destacker for thermoformed trays mod. DC500 Destacker for Injection trays or polystyrene trays mod. DP5 Infeed belt mod. NP

Dibbling LRP, blowing LRS and drum seeding LRD kit
Belt covering unit (peat/sand) mod. GRN/GRNS
Denester for heavy plastic or thermoformed trays
Automatic container feed belt
System for unloading stacks onto roller table mod. SSP • Stack accumulation roller table **mod**. **Stack accumulation** stainless steel roller table mod RI



## $\Box$

MAXIMUM TRAY SIZE 600x400x130 mm SEEDING RATE

150/600 trays/hour

INSTALLED POWER 3.1 kW, 400 V 3PH+N+E, 50 Hz

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AIR CONSUMPTION 100/150 l/min

WEIGHT

650 kg ca.

Seeder

## **LR800 LINE**



#### DESCRIPTION

High capacity seedling line based on the drum seeder LR800 equipped with electronic control of the transport belt speed independently from the sowing drum speed.

All the main working adjustments of the line are controlled from the central touch-screen display. The special software installed allows the storage of seeding recipes for an immediate and synchronized control of the filling speed with the seeding speed, the vacuum pump according he type of seed seeding speed.

STANDARD MACHINE CONFIGURATION

• hopper 650 liters mod. RC800 • Dibbling and drum seeder unit mod.LR800

Complete with:

- Drum overing unit mod. GRR
- Watering unit, 4 dripping tubes
- Adjustable guides by handwheel

OPTIONS

- Hopper extra size 1000l 2000l
- Infeed belt mod. NP
- Destacker for polystyrene trays mod. DC2R-DC2RT
- Destacker for thermoformed trays mod. DC500
- Destacker for Injection trays or polystyrene trays mod. DP5
  Dibbling, blowing and seeding kit
- Double seeds mechanical detachment SCREENING
- Belt covering unit mod. GRN/GRNS (peat/sand)
   Automatic vermiculite recycling and filling hopper and elevator mod.VR
- System for unloading stacks onto roller table mod. SSP
- Stack accumulation stainless steel roller table mod RI
- Connection device for remote assistance



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MAXIMUM TRAY SIZE 600x400x130 mm

SEEDING RATE

150/600 trays/hour

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INSTALLED POWER

4.1 kW, 400 V 3PH+N+E, 50 Hz

R

AIR CONSUMPTION 100/150 l/min

WEIGHT

750 kg ca.

Seeder **LR803 LINE** 

DESCRIPTION

LR803 seeder with three drum seeding units, equipped with electronic regulation of the belt speed independent of the drum speed. The three-drum sowing unit allows you to work with staggered trays, deposit 3 types of seeds in the same cell, increase the working capacity in multiple sowing (aromatic). Through the easy and intuitive color display and the special software installed, sowing recipes can be stored, the working speed and the vacuum pump can be automatically adjusted according to the tray and seed used.

STANDARD MACHINE CONFIGURATION

• Dibbling, blowing and seeding kit



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MAXIMUM TRAY SIZE 700x480x180 mm SEEDING RATE

200/1200 trays/hour

INSTALLED POWER 9.5 kW, 400 V 3PH+N+E, 50 HZ

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AIR CONSUMPTION 100/250 L/min

WEIGHT

2.620 kg ca.

## Seeder LR1200 LINE



### DESCRIPTION

High-throughput line built around the LR1200 drum seeder, featuring belt speed controlled electronically and independently from drum speed. All line operations are controlled via the touchscreen control panel. The special software installed allows seeding recipes to be stored for immediate

The special software installed allows seeding recipes to be stored for immediate control of filling speed synchronized with the seeding rate, and of the vacuum pump rate adjusted to suit the type of seed used and synchronized with the seeding rate.





### STANDARD LINE CONFIGURATION

- Polystyrene tray denesterFiller with refining mill
- and 650-litre hopper mod. RC1200
  Dibbling and drum seeding unit mod. LR1200
- Belt-feed covering unit mod. GRN
  Watering unit with 6 drip lines
- Electric stacker
- System for unloading stacks
- onto roller table **mod. SSP** • Stack accumulation roller table

- Adjustable guides set with lobed knobs
  Connection device for remote assistance

- Infeed belt mod. NP
- Destacker for polystyrene trays mod. DC2R-DC2RT
- Destacker for thermoformed trays mod. DC500
- Destacker for Injection trays or polystyrene trays **mod. DP5**  Hopper extra size 10001 20001
- Dibbling, blowing and seeding kit
- Double seeds mechanical detachment
- Belt covering unit mod. GRN/GRNS (peat/sand)
- Automatic vermiculite recycling and filling hopper and elevator mod.VR
- System for unloading stacks onto roller table mod. SSP
  Stack accumulation stainless steel roller table mod RI
  Connection device for remote assistance



## Seeder accessories



Nozzles with a range of hole diameters for fitting out equipment based on seed type.

# BFK/BF7-2/BF7-3



Bars for fitting out equipment (SEM100/SEM200/LS7) based on the type of container to be seeded.

## LRS



LRP/LRGP/L



Dibbler plate for fitting out equipment based on the type of container to be seeded.





Row seeding drum for fitting out equipment based on the type of container to be seeded.







LRM R





Blowing bar for fitting out equipment based on the type of container to be seeded.



Vibration covering unit, suitable for vermiculite and agricultural perlite.



Row seeding drum for fitting out equipment based on the type of container to be seeded.



Drum covering unit, suitable for vermiculite and agricultural perlite.



Belt covering unit, suitable for vermiculite and agricultural perlite. Belt covering unit with brush, suitable for sand and peat.



System for unloading stacks of containers onto roller table.

2 m long container offload roller table.





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	FILLING RATE	INSTALLED POWER	AIR CONSUMPTION	WEIGHT
mm	200/1.200 trays/hour	3.7 kW, 400 V 3PH+N+E, 50 Hz	50/100 l/min	1.100 kg





MAXIMUM TRAY SIZE

700x480x180

High-productivity filler featuring easy-to-adjust devices for a consistent fill and optimal compaction quality each time regardless of container type. The control panel features a touchscreen for electronic control and monitoring of the devices and various stages of the work process.

STANDARD MACHINE CONFIGURATION

- 650-litre soil hopper
- Soil outlet with refining mill
- Rotating blades
- Compactor
   Vibrator

- Rotating cleaning brush
- Peat return belt
- Adjustable guides set with lobed knobs

- 1,000- or 2,000-litre extra-large soil hopper
- Denester for polystyrene,
- heavy plastic or thermoformed trays
- Automatic container feed belt





## $\Box$

RATE

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INSTALLED POWER

2.7 kW, 400 V

3PH+N+E, 50 Hz

WEIGHT

590 kg

MAXIMUM TRAY SIZE 600x400x130 mm

FILLING up to 800 trays/hour



DESCRIPTION

Machine for filling polystyrene and plastic trays and pots sitting flush in shuttle trays. The machine features level sensors for filling the compactor unit with peat automatically.

Electronic belt, compactor and vibrator speed control makes it easy to set optimal soil density in the cells.

STANDARD MACHINE CONFIGURATION

- 700-litre soil hopper
- Soil outlet with refining mill
- Compactor unit
- Vibrating deck
- Rotating cleaning brush

• Peat return belt

- Denester for polystyrene/heavy plastic
- or thermoformed trays
  - Version with 1,000-litre soil hopper mod. TR41N-M
- Version with twin loading/filling hopper mod. TR5C-TR5
- Wide body version for 700x480x130 mm containers
- Destacker for polystyrene trays mod. DC2R-DC2RT
   Destacker for thermoformed trays mod. DC500
- Destacker for Injection trays or polystyrene trays mod. DP5
   Infeed belt mod. NP
- Wheels for small movements



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MAXIMUM TRAY SIZE	FILLING RATE	INSTALLED POWER	WEIGHT
500x400x130 mm	600 trays/hour	2.3 kW, 400 V 3PH+N+E, 50 Hz	470 kg



Machine for filling polystyrene and plastic trays and pots sitting flush in shuttle trays. The machine features level sensors for filling the compactor unit with peat automatically.

Mechanically controlled belt and compactor speed and vibrator adjustment makes it easy to set optimal soil density in the cells.

STANDARD MACHINE CONFIGURATION

- 700-litre soil hopper
  Compactor unit
  Vibrating deck

- Cross cleaning brushes

- Version with 1,000-litre soil hopper mod. TR41N
- Version with twin loading/filling hopper mod. TR5C-TR5
- Destacker for polystyrene trays mod. DC2R-DC2RT
- Destacker for thermoformed trays mod. DC500
- Destacker for Injection trays or polystyrene trays
- mod. DP5
- Infeed belt mod. NP
- Wheels for small movements



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MAXIMUM TRAY SIZE	FILLING RATE	INSTALLED POWER	WEIGHT
600x400x150 mm	800 trays/hour	3.3 kW, 400 V 3PH+N+E, 50 Hz	730 kg



Machine with special perforated belt for clean filling of pots sitting proud of shuttle trays. The machine features level sensors for filling the compactor unit with peat automatically.

Electronic belt, compactor and vibrator speed control makes it easy to set optimal fill density.

STANDARD MACHINE CONFIGURATION

- 650-litre peat hopper Filling unit with perforated belt Compactor unit

- Vibrating deck
  Rotating cleaning brush
  Peat return belt



- Perforated belt design to suit container
- Version with hopper 1200 liter mod. TR5
- Version with 1,800-litre soil hopper mod. TR5
  Shuttle tray and pot denester mod. A5



## **Filler accessories**



Denester for polystyrene containers and flats ready loaded with packs, width adjustable using handwheel. Maximum container size: 600x400x80 mm



Denester for polystyrene containers and flats ready loaded with packs. Maximum container size: 700x500x80 mm



Denester for polystyrene containers and flats ready loaded with packs, width adjustable using handwheel. Maximum container size: 600x400x80 mm



Automatic denester for thermoformed containers (shuttle trays, seed trays, etc...). Maximum container size: 600x400x80 mm

## DV500



Automatic denester for plastic pots for transfer to shuttle tray. Pot diameter range: 8 to 11 cm



# Destackers

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 DESTACKER RATE	INSTALLED POWER	AIR CONSUMPTION	WEIGHT
400/1200 trays/hour	0.5 kW, 400 V 3PH+N+E, 50 Hz	50/100 l/min	180 kg



Destacker

A5-1

## DESCRIPTION

MAXIMUM TRAY SIZE 600x400x80 mm

Electronically controlled denester for thermoformed containers. This machine can be paired directly with seeding or transplanting lines.

STANDARD MACHINE CONFIGURATION

Supporting frame with conveyor belt
Denester for thermoformed containers mod. DC5



- Polystyrene seed tray denester mod. DC2L
  Polystyrene seed tray denester mod. DC2R
  Polystyrene seed tray denester mod. DC2R-T



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MAXIMUM TRAY SIZE	ROUND POT DIAMETER	MAXIMUM PACK SIZE	DESTACKER RATE	INSTALLED POWER
600x400x80 mm	from 8 to 14 cm max	200x200x80 mm max	400/800 trays/hour	0.5 kW, 400 V 3PH+N+E, 50 Hz
2	<u></u>			
AIR CONSUMPTION	WEIGHT			
100/200 l/min	300 kg			

## Destacker

**A5** PACKS - POTS

DESCRIPTION

Electronically controlled denester designed to insert packs/pots in the relevant shuttle tray. It has mechanical locating devices to ensure perfectly centring on each incoming tray. This machine can be paired directly with seeding or transplanting lines.

STANDARD MACHINE CONFIGURATION

• Denester for thermoformed shuttle trays • Pack denester/inserter

OPTIONS

Belt connecting to cleated fillers mod. R2

Denester for polystyrene shuttle trays
 Long-frame version with dual pack denester/inserter
 Packs/pots



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MAXIMUM TRAY SIZE	ROUND POT DIAMETER	MAXIMUM PACK SIZE	DESTACKER RATE	INSTALLED POWER
600x400x80 mm	from 8 to 14 cm max	200x200x80 mm max	400/800 trays/hour	0.5 kW, 400 V 3PH+N+E, 50 Hz
2	<b></b>			
AIR CONSUMPTION	WEIGHT	—		
100/200 l/min	410 kg			



Electronically controlled denester designed to insert pots or packs in relevant shuttle trays. It has mechanical locating devices to ensure perfectly centring on each incoming tray. This machine can be paired directly with seeding or transplanting lines.

STANDARD MACHINE CONFIGURATION

• Denester for thermoformed shuttle trays

OPTIONS

- Belt connecting to cleated fillers mod. R2
- Pot denester/inserter
  Pack denester/inserter
- Pots
- Packs



Destacker

**A5** 

POTS & PACKS

## $\Box$

MAXIMUM TRAY SIZE

600x400x80 mm

ROUND POT DIAMETER from 8 to 14 cm max

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DESTACKER RATE

600/1000 trays/hour

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INSTALLED POWER

0.5 kW, 400 V

3PH+N+E, 50 Hz

AIR CONSUMPTION 100/200 l/min

2

WEIGHT

350 kg ca.



DESCRIPTION

Electronically controlled denester designed to insert all pots in the relevant shuttle tray in a one-step operation. It has mechanical locating devices to ensure containers are perfectly centred. The pot store lowers towards the shuttle tray as the pots are inserted. This machine can be paired directly with seeding or transplanting lines.

STANDARD MACHINE CONFIGURATION

• Denester for thermoformed shuttle trays • Pot denester/inserter **mod. DV8** 

OPTIONS

• Belt connecting to cleated fillers mod. R2

• Pot store designed to suit pot diameter and number

• Long-frame version with dual pot store



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MAXIMUM TRAY SIZE 700x500x180 mm F INSTALLED POWER 3PH+N+E 50Hz

## 2

AIR CONSUMPTION 50/100 l/min

WEIGHT

260 kg



DESCRIPTION

Electronically controlled denester for polystyrene or heavy plastic containers, ideal for use in conjunction with a stacked container feed belt. This machine can be paired directly with seeding or transplanting lines.

STANDARD MACHINE CONFIGURATION

• Supporting frame with conveyor belt • Electric stack handling system

OPTIONS

• Feed belt mod. NP

• Denester walls adjustable using handwheel







Electronically controlled denester/labelling machine designed to insert packs in their relevant container. It is electropneumatically operated and features mechanical locating devices for positioning the container. The label is attached to the last pack in the stack before it is inserted in the flat. The labels' graphic layout can be programmed directly from the machine's touchscreen, without the aid of a PC or keypad, entering the text comprising various fixed or variable fields, while also handling barcodes.

With its high production rate and electronic speed control, this machine can feed seeding or transplanting lines, thus doing away with the need to handle and store containers.

STANDARD MACHINE CONFIGURATION

Container conveyor belt

with locating devices

• Container denester

Pack denester

- $\cdot \, 2 \, x$  thermal transfer printers 2 x applicators
- for attaching labels to pack

- Connecting belt (for cleated filler) mod. R2
- Stacker with belt mod. IN
- System for unloading stacks onto roller table mod. SSP
- Offload roller table mod. RS



MAXIMUM TRAY SIZE 600x400x80 mm	MAXIMUM PACK SIZE 200x200x80 mm	LABEL SIZE da 25x25 a 100x40 mm	LABELLING RATE	INSTALLED POWER 1,5 kW, 400 V, 3F+N+T, 50 Hz
AIR CONSUMPTION 100/300 L/min				



A6-3

DESCRIPTION

De-stacker / labeling machine with electronic management suitable for inserting trays in the relative container. Its operation is electro-pneumatic and the position of the container is given by mechanical stops. The label is applied to the last container of the stack before being positioned on the belt and on the last tray of the stack before being inserted into the cassette.

The graphic setting of the labels can be performed directly on the touch screen of the machine, without the aid of a PC or Keypad, by entering the text consisting of various fixed or variable fields in addition to the management of the bar code. Given its high production and electronic speed control, this machine can feed sowing or transplanting lines, thus eliminating the handling of containers and their storage.

STANDARD MACHINE CONFIGURATION

- Container conveyor belt with locating devices
- Container denester
- Pack denester

• 3 x thermal transfer printers 3 x applicators

for attaching labels to pack

- Connecting belt (for cleated filler) mod. R2
- Stacker with belt mod. IN
- System for unloading stacks onto roller table mod. SSP
- Offload roller table mod. RS



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EV2C	LABEL SIZE from 25x25 mm to 110x50 mm	LABELLING RATE 100/1000 labels/hour	INSTALLED POWER 0.5 kW, 230 V Single Phase, 50 Hz	AIR CONSUMPTION 100/200 l/min	wеіснт 100 kg
EV2V	LABEL SIZE from 25x25 mm to 60x40 mm	LABELLING RATE 500/4000 labels/hour	INSTALLED POWER 0.2 kW, 230 V Single Phase, 50 Hz	WEIGHT 90 kg	

# Labelling machine **EV2C**

# Labelling machine **EV2V**



#### DESCRIPTION

Electronically controlled machine that allows you (by means of a thermal transfer printer) to create labels to be attached to containers due to be denested.

A combination of versatile programming, use of a touchscreen, no need for a PC and easy settings means the labelling machine can be adjusted quickly to suit different container types, while also allowing you to store numerous types of label with different graphic inputs (text, handling fixed or variable fields, barcodes).

STANDARD MACHINE CONFIGURATION

- Height-adjustable supporting frame
- Thermal transfer printer

• Applicators for attaching labels to containers



DESCRIPTION

Belt with thermal transfer printer that prints and attaches labels on pots fed through the machine.

A combination of versatile programming, use of a touchscreen, no need for a PC and easy settings means the labelling machine can be adjusted quickly to suit different pot types, while also allowing you to store numerous types of label with different graphic inputs (text, handling fixed or variable fields, barcodes).

STANDARD MACHINE CONFIGURATION

- Height-adjustable supporting frame with conveyor belt
- Thermal transfer printer
- Applicator for attaching labels on pots fed through the machine



# Substrate Handling

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1200x1150x2400/2650 mm

MAXIMUM BIG BALE SIZE



THROUGHPUT

5 cycles/hour

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INSTALLED POWER

2.7 kW, 400 V

3PH+N+E, 50 Hz

WEIGHT

1350 kg

**Peat Bale Breaker** CT2



DESCRIPTION

Vertical system for breaking up/processing compressed Big Bales of peat and automatically supplying (via electronic control system) the resulting media to seeding, transplanting, potting and soil blocking lines. The Big Bale can be positioned simply using a pallet truck of forklift.

STANDARD MACHINE CONFIGURATION

- Moving pallet deck Cleated chain conveyors Discharge chute with level sensor
- Doors with safety sensor

Control panel with programming touch screen





Fertilizer dispenser

GRG

Double fertilizer dispenser GRGD



Watering unit



Belt for connecting two hoppers

OPTIONS

- Watering unit
- Single or double granular fertilizer dispenser mod. GRG or GRGD
- Belt for supplying a number of machines mod. NSC
  Euro-pallet adaptors with discharge mouth mod. BS



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TANK CAPACITY	MIXING TIME	INSTALLED POWER	WEIGHT
1 m <sup>3</sup>	from 3 to 5 min	4.7 kW, 400 V 3PH+E, 50 Hz	740 kg



Mixing tank designed to mix peat and soil with fertilizers, polystyrene, agricultural perlite, pumice, expanded clay, etc. into soft, homogeneous mixes suitable for growing purposes. The machine has been designed and built to quickly (3-5 min.) moisten the mix and supply it to other machines (soil blockers, potting machines, fillers, etc.).

STANDARD MACHINE CONFIGURATION

- Mixing tank

• Watering nozzles • Outfeed belt with sensors • Control panel with programming touch screen



- Wheels and lever for manoeuvring mod. SETMX2
- Pedal for manual outfeed mod. DRPX10110
  Funnel for loading from CT2




# Peat storage tank TV5-A | TV3-A



DESCRIPTION

Peat storage hopper with 2,000/3,000-litre tank complete with sensor for automatic emptying and dual opening side walls for easier loading, even allowing for use of a mechanical shovel.

STANDARD MACHINE CONFIGURATION

• Storage tank • Discharge chute • Wheels for moving short distances

OPTIONS

• Wheels for moving short distances • Unloading pedal **mod**. **DRPX10110** 





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ROUND POT DIAMETER

mod. I5 from 10 to 24 cm mod. I6 from 10 to 14 cm

TRANSPLANT BELT LENGTH

3 m

SQUARE POT SIZE mod. I5 from 8 to 24 cm mod. I6 from 8 to 14 cm

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INSTALLED POWER

3PH+N+E, 50 Hz

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POTTING RATE

from 1000 to 4000 pots/hour -single pot-from 2000 to 6500 pots/hour -double pot-

3.5 kW, 400 V

WEIGHT

1.150 kg

# Y

HOPPER CAPACITY 750/1000/1500 l

# **Potting machine**

15



DESCRIPTION

Fully electronic high-productivity machine featuring a colour touchscreen control panel for automatic setting of potting and transplant speed, peat quantity, and drill direction and depth.

Transplant belt can be positioned to work in three directions.

STANDARD MACHINE CONFIGURATION

- 1,000-litre hopper
- with peat-low alarm
- 1.6m-long pot loading belt
- Pot denester with pots-low alarm
- Motor-driven rotating pot cleaning paddle
- Transplant hole drill
- 16- or 8-station pot indexing disc • Pot take-off and 3m-long
- transplant belt

- 1.2-2.0-2.6m-long pot loading belt
- 750- or 1,500-litre peat filling hopper
- Pot indexing discs for different sized pots
- Wheels for moving short distances
- Electrically controlled pot denester
- Double pot version mod. 16



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ROUND POT DIAMETER	SQUARE POT SIZE	POTTING RATE	HOPPER	TRANSPLANT BELT LENGTH	
from 8 to 22 cm	from 7 to 15 cm	from 500 to 3000 pots/hour	650/1000 1	3 m	
F	2	<b>A</b>			
INSTALLED POWER	AIR CONSUMPTION	WEIGHT			

# **Potting machine**



DESCRIPTION

Electronic machine featuring a colour touchscreen control panel for automatic setting of potting and transplant speed, peat quantity, and drill direction and depth. Transplant belt can be positioned to work in three directions.

STANDARD MACHINE CONFIGURATION

- 650-litre hopper Pneumatic pot denester Pot indexing disc Transplant hole drill

- 4- or 8-station potting carousel Pot take-off and 3m-long transplant belt
- Sensor that detects the lack of pots



- Pot loading belt1,000-litre peat filling hopper
- Peat-low sensor
- Pots-low sensor
- Sides that can be opened 2000l • Wheels for small movements

ROUND	SQUARE	POTTING	HOPPER	TRANSPLANT
POT DIAMETER	POT SIZE	RATE	CAPACITY	BELT LENGTH
from 8 to 22 cm	from 7 to 15 cm	500/2500 pots/hour	650/1800 1	3 m
INSTALLED POWER 2.2 kW, 400 V, 3PH+E, 50 Hz	AIR CONSUMPTION 80/150 l/min	₩EIGHT 530/630 kg		

# **Potting machine**



## DESCRIPTION

Electropneumatic machine designed to fill plastic pots loaded automatically by the denester onto the rotating head, performing the following operations: filling, dibbling and take-off onto the transplant belt. Machine speed and peat quantity can be adjusted, thus setting the right fill density.

Easy settings mean the machine can be adjusted quickly to suit different pot types. The transplant belt can work in three directions, making it easy to position the machine in any workplace.

STANDARD MACHINE CONFIGURATION

- 650-litre hopper
  Pneumatic pot denester
  4 station potting carousel
- Rotating dibbler Expeller pneumatic pot

- Pot loading belt1,000-litre pot filling hopper
- Sides that can be opened 2000l
- Wheels for small movements



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MAXIMUM POT SIZE from 15 to 30 cm POTTING RATE 300/2000 pots/hour Y

F

WEIGHT

HOPPER CAPACITY 750/1000/1500 l

2.5 kW, 400 V 3PH+N+E, 50 Hz

INSTALLED POWER

1.500 kg



## DESCRIPTION

Fully electronically controlled line, designed to fill nursery pots, including transplanting of bare-root plants. All settings - such as work speed and peat fill, drill depth and speed - can be made via the colour touchscreen control panel.

STANDARD MACHINE CONFIGURATION

- 1,000-litre hopper
- with peat-low alarm
- 1.6m-long pot loading belt
- Pot denester with pots-low alarm
- Motor-driven rotating pot
- cleaning paddle
- Transplant hole drill
- Peat return belt

OPTIONS

1.2-2.0-2.6 m long pot loading belt
750 or 1,500 litre peat filling hopper



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MAXIMUM POT SIZE	PEAT DISCHARGE RATE	HOPPER CAPACITY	INSTALLED POWER	WEIGHT
from 10 to 40 cm	250 l/min of peat discharged	3000 1	1.6 kW, 400 V 3PH+N+E, 50 Hz	850 kg





Machine designed to fill nursery pots (including large pots), featuring a discharge chute (double and single) and vibrating table. With adjustable vibration intensity, soil can be compacted quickly and evenly.

STANDARD MACHINE CONFIGURATION

- 3,000-litre peat filling hopper
  Vibrating table with peat recycling hopper
  Single and double discharge chute



• Control pedal

OPTIONS

- Vibrating base mod. BVR
- Roller table mod. R2BVR
- Extended outlet on vibrating base mod. BS-5
- Wheels for small movements mod. RS
- Rear tow hook



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POT DIAMETER	PEAT DISCHARGE RATE	HOPPER CAPACITY	INSTALLED POWER	WEIGHT
from 10 to 35 cm	100 l/min	2000 l	1.6 kW, 400 V, 3PH+E, 50 Hz	600 kg



Machine for filling nursery pots, featuring discharge chute (double and single) and vibrating table. Designed to compact soil in the pot quickly and evenly.

STANDARD MACHINE CONFIGURATION

- 2000-litre peat filling hopper with discharge chute
  Vibrating table with peat recycling hopper
  Opening side walls on both sides

- Control pedal
  Vibrating base mod. BVR
  Extended outlet on vibrating base mod. BS-3
  Roller table mod. R2BVR
  Wheels for small movements mod. R-TR



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ER	POTTING RATE	HOPPER CAPACITY
to 26 cm	500/2500 pots/hour	700 l



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INSTALLED POWER

1.6 kW, 400 V, 3PH+N+E, 50 Hz

WEIGHT

450 kg

DESCRIPTION

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POT DIAMET

from 14

Machine for distributing covering media (mulch) around potted plants. It features two motor-driven guides with a vibrating base and start/stop limit switch for distribution of the covering media.

STANDARD MACHINE CONFIGURATION

- 700-litre filling hopper
  Adjustable discharge chute
  Stationary base on adjustable feet

OPTIONS

• Wheels for small movements • Hopper 4501 mod. TR5C



# Potting machine accessories



Temporary pot holding device.



Bar seeder with mechanical stop for placing seed in pots as they are fed through.

# NB2-2



Watering belt for single pots to be connected to the outfeed of a potting machine, transplanter or conveyor belt line.



Blade dispenser with bushings of various diameters(15-20-25-30 mm) to dose the fertilizer to put in the pot.

## SV1



High-throughput bar seeder for placing seed in pots as they are fed through.



# Transplanting



# Transplanter **TP-MT**

DESCRIPTION

Electronically controlled transplanter designed to transplant into pots or trays. It can be fitted with a maximum of 10 motor-driven gripper fingers featuring dual movement for even transplanting (the fingers enter the plug first and then pinch closed).

The gripper unit works in parallel with the container conveyor belt. Versatile programming and easy settings mean the machine can be adjusted quickly to suit all donor container types and all types of receiving pots, which are placed in the pot spacer. Regardless of the container/pot combination used, the software always ensures the seedling donor container is emptied completely and the receiving container is 100% filled.

Work speed, pick-up and transplant depth, seedling height and side pick-up are just some of the features that can be set straight from the colour touchscreen control panel without any machine downtime.

The machine can be fed by a potting machine or a filler.

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STANDARD MACHINE CONFIGURATION

- Supporting frame
- Gripper finger boom Independent motor-driven gripper fingers featuring dual movement
- 700 mm donor container
- conveyor belt
- Receiving container
- or pot conveyor belt

OPTIONS

• Pot spacer

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MAXIMUM DONOR TRAY SIZE	TRANSPLANT RATE	
700x500x130 mm	800/1200 plants/hour	

800/1200 plants/hour per gripper finger

NUMBER OF FINGERS

up to 16

7

F

INSTALLED POWER 1.2 kW, 230 V Single Phase, 50 Hz AIR CONSUMPTION 100 l/min at 6 bar

Transplanter

TP-M

R

WEIGHT

820 kg



## DESCRIPTION

Electronically controlled transplanter designed to transplant into pots or trays. It can be fitted with a maximum of 16 motor-driven gripper fingers featuring dual movement for even transplanting (the fingers enter the plug first and then pinch closed).

Versatile programming and easy settings mean the machine can be adjusted quickly to suit all donor container types and all types of receiving containers. Regardless of the combination used, the software always ensures the seedling donor container is emptied completely and the receiving container is 100% filled. Work speed, pick-up and transplant depth, seedling height and side pick-up are just some of the features that can be set straight from the touchscreen control panel without any machine downtime. The machine can be fed by a filler.

STANDARD MACHINE CONFIGURATION

- Supporting frame
- Gripper finger boom
- Independent motor-driven gripper fingers featuring dual movement
- 700 mm wide donor container conveyor belt
- 700 mm wide receiving
- container conveyor belt
- Deck for collecting
- transplanted containers



MAXIMUM		WORK	THROUGHPUT	
TRAY SIZE	LENGTH	STATIONS		POWER
600x400x130 mm	2.3 - 3.3 - 4.3 - 5.3 - 6.3 m	from 1 to 5	130/500 trays/hour	0.37/0.9 kW, 230 V Single Phase, 50 Hz
<i>e</i> .				
AIR CONSUMPTION	WEIGHT	-		
20/50 l/min	180/280 kg			
	2			

# **Transplant belt** NR



Belt in different lengths featuring a (stationary or rotating) plate dibbling unit to help with the transplanting process, boosting operator productivity considerably. The containers' forward speed can be controlled electronically, while the number of work stations depends on belt length. Replacing the dibbler plate allows the machine to handle various container types.

STANDARD MACHINE CONFIGURATION

• Container conveyor belt • Pneumatic dibbling unit

• Work stations

OPTIONS

• Stationary or rotating dibbler plate

• Seedling donor container support mod. PC1



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MAXIMUM TRAY SIZE 600x400x100 mm INSTALLED POWER

> 0.6 kW, 230 V Single Phase, 50 Hz

**Å** 

иезонт 120 kg

# Plug popper

EPE



DESCRIPTION

Machine for pushing seedlings out of their containers. The operation takes place evenly and gradually, reducing damage to the seedlings' root system considerably thanks to the machine's electrically driven movement and its pin height adjustment.

height adjustment. The ease with which the container is inserted makes the EPE an extremely practical tool. Replacing the top plate (PE) allows the machine to accommodate various container types (max. size 600x400x100 mm). Popper plate PE







## **Transplant accessories**



Belt with station for feeding a transplanter with either the container laid straight or crosswise. Runs off a 400 V, 3P+N+E, 50Hz supply, with an installed power of 0.3kW. Compressed air supply required. Machine dimensions: 1800x800x1600 mm



Belt with 90° take-off allowing it to feed two lines: one with the container laid straight and one with the container laid crosswise. Runs off a 400 V, 3P+N+E, 50Hz supply, with an installed power of 0.4kW. Machine dimensions: 3000x700x1300 mm

## NB3



Watering belt to be connected to the outfeed of a filler or transplanter. Runs off a 230V, Single phase, 50Hz supply, with an installed power of 0.2kW. Machine dimensions: 2680x750x1600

## NB6



Watering belt to be connected to the outfeed of a filler or transplanter. Runs off a 230 V, Single phase, 50 Hz supply, with an installed power of 0.2kW. Machine dimensions: 1650x750x1600 mm





POT DIAMETER	→ BELT LENGTH	BELT WIDTH	BELT SPEED	INSTALLED POWER
10 cm or 22 cm	from 1 to 6 m	180 mm	approx. 10 m/min.	0.18 kW, 400 V, 3PH+E, 50 Hz
<b>A</b>				
WEIGHT	_			
42 kg				

# Conveyor belt



Belt tension equalizer

OPTIONS

- Front end support leg **mod. GSI**
- 90° pot diverter mod. CV90
- Motor-driven 90° pot or tray diverter mod. CC1/CC2
- Pot spacing adjustment system **mod. RV1**
- Fork for loading/unloading pots on/off belts
- mod. FORKS • Control panel for remote control of belts mod. QSS
- End stop sensor mod. QSF
- Mechanical or electronic variable speed drive

DESCRIPTION

Belt with modular aluminium frame, simple and easy to handle for conveying pots or trays. Each module is motor driven and comes in various lengths. The frame incorporates a belt tension equalizer.

The belt is a fixed-speed model and comes complete with central support leg and connecting cable.

It can also be ordered with variable speed drive.



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BELT LENGTH from 1.3 m to 6.3 m BELT WIDTH 315/460/560/700 mm



BELT SPEED approx. 5-16 m/min. F

INSTALLED POWER

0.37 kW, 400 V, 3PH+E, 50 Hz

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WEIGHT

100/200 kg

## **Conveyor belt**

NT3



DESCRIPTION

Belt with modular aluminium frame, simple and easy to handle for conveying pots or trays. Each module is motor driven and comes in various lengths. The frame incorporates a belt tension equalizer.

The belt is a fixed-speed model and comes complete with central support leg and connecting cable.

It can also be ordered with variable speed drive.

- Front end support leg mod. GSI
- 90° pot diverter mod. CV90
- Motor-driven 90° pot or tray diverter mod. CC1/CC2
- Pot spacing adjustment system mod. RV1
- Fork for loading/unloading pots on/off belts
- mod. FORKS • Control panel for remote control of belts mod. QSS
- End stop sensor mod. QSF
- Mechanical or electronic variable speed drive
- Frame version in stainless steel **mod. NX**



# **Conveyor belt accessories**



Front end support leg.

# CC1/CC2

Motor-driven 90° pot or tray diverter complete with module attachment fitting.



Accessory for picking (regularly spaced) pots off the belt and setting them down on the ground. The number of pots that can be picked up varies depending on diameter. **CV90** 



90° pot diverter complete with module attachment fitting.



Pot spacing adjustment system, to be attached to conveyor belts.



Belt start/stop control panel complete with remote control.







BELT LENGTH

2

BELT SPEED

F

WEIGHT

from 1.3 m to 6.3 m

LARGHEZZA NASTRO 315/460/560/700 mm

approx. 5-16 m/min.



100/200 kg





DESCRIPTION

OPTIONS

Conveyor belt designed to carry containers, available in version with feet or wheels. The containers' forward speed can be controlled by means of an electronic variable speed drive.

• Wheels







For handling of pots and/or trays being ferried from the potting/filling system to the greenhouse using lift trucks with relevant forks, Da Ros srl designs and manufactures systems featuring 1 or more belts for simple loading purposes, as well as for removing plants requiring further attention, spacing with cleaning belts, if any, and plant sorting. Belts are controlled via a control panel featuring an intuitive user-friendly touchscreen display.

STANDARD MACHINE CONFIGURATION

• 5 - 7.5 - 10 m long loading/unloading buffer belt • Pushing unit for loading belt **BC1** 

• Take-off unit for unloading belt BS1



- Pot-counter guides for loading belt BC1
- Fork holder for lift truck
- Fixed forks for carrying pots/trays





For automatically unloading seed trays or shuttle trays holding pots with seedlings planted in them, at the end of a seeding or potting or transplanting line, Da Ros srl designs and manufactures hi-tech systems for:
Collecting single trays or stacks of trays from a processing line and setting them on multi-tiered carts.
Collecting single trays or stacks of trays from a processing line and setting them on pallets in a programmable arrangement.

STANDARD MACHINE CONFIGURATION

Depending on specific system.



# **Complementary machinery**

	Ö	1	F	<b></b>
TRAY SIZE	HARVESTING RATE	TRIMMING HEIGHT	INSTALLED POWER	WEIGHT
max. width 500 mm	from 200 to 800 trays/hour	from 30 to 250 mm	4 kW, 400 V, 3PH+N+E, 50 Hz	570 kg



Machine for trimming the tops off plants (onions-celery-fennel-lettuces-herbs) in containers, complete with suction system for collecting up clippings to avoid mould formation. Belt and cutting blade speed can be controlled electronically. Easy adjustments to accommodate various different container types and trimming height mean the machine can be changed in a matter of seconds.

STANDARD MACHINE CONFIGURATION

- Conveyor beltCutting unitSuction inlet
- Collection bin



OPTIONS

• Stainless steel cutting blade





depends on length

up to 600 mm wide

F

INSTALLED POWER

1.6 kW, 400 V 3PH+N+E, 50 Hz



This is a cutting unit designed for all hydroponically grown "leafy" crops. It can accommodate containers of all kinds and even raceways. Cutting speed and height can be adjusted via a manual control panel. The wave rotary blade produces a clean cut without crushing the stalk, which would inevitably lead to rot.

STANDARD MACHINE CONFIGURATION

- All-stainless steel frame
- Cutting unit with wave blade
- · Food-grade conveyor belts suitable for contact with water
- Harvested crop collection/discharge belt
- Operator control panel

- Container loading belt
- Container unloading belt





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MAXIMUM TRAY SIZE 1000x600X150 mm WASCHING RATE

200

RATE 200-600 trays/hour

F

INSTALLED POWER 9 kW, 400 V 3PH+N+E, 50 Hz 2

AIR CONSUMPTION 50/150 l/min

# Tray washer

# LINEA LC1

## DESCRIPTION

Line featuring a frame made entirely from stainless steel, designed for washing and treating polystyrene, rigid plastic and thermoformed containers and trays. Containers are processed horizontally and all controls are located inside a waterproof control cabinet, again with stainless steel construction. Wash water is filtered and recycled constantly, and replaced on average every 6 hours of washing (depending on the level of soiling in question).

The line consists in a modular system, meaning you can work just with the washing tank or with a full line with all the optional extras based on your automation requirements.

STANDARD MACHINE CONFIGURATION

- Washing tank mod. LC1
- with vertical centrifugal pump
- Series of high-pressure nozzles
- Double panel filters
- 4001 external vertical filter with recirculating pump
- Stacker
  End stack accumulation roller table

- Denester with shaker for polystyrene containers
- Rotating brushes
- Drying fan between washing and treatment
- Drying fan after treatment







Irrigation booms comprise modular aluminium profiles and come in a standard 120 mm height so as to avoid hitting any kind of curved roof, regardless of the greenhouse's span. The boom slides securely and silently inside the profile thanks to special Vulkollan wheels. The aluminium profiles make the system light and easy to install, while the steel cables and water hosing are quickly tensioned. The top-of-the-line touchscreen control panel is graphically intuitive and allows for immediate programming.

## STANDARD MACHINE CONFIGURATION

- Double rail made from aluminium profile with recess for wheels to run in • Recoil system trolley made from steel complete with 4 Vulkollan-coated bearings
- Spray bar trolley made from steel complete with 4 Vulkollan-coated bearings
- Motor-driven head (0.37kW motor) to drive steel cable pulling the trolley
- Spray bar with double stainless steel pipe, height adjustable
- 40 mm water supply pipe
- Recoil system head with pulleys

- OPTIONS
- Remote control
- $\boldsymbol{\cdot}$  Single remote control for a number of booms
- Provision for fitting fertilizer dispenser
- Adjustable independent nozzles on ends
- Treatment pipe, max. 16 bar
- Double solenoid valve
- for automatic irrigation on right and left
- Limit switch fitted on both heads
- Manual valves for irrigation on right and left
- Self-cleaning solenoid valves
- Extra nozzles on ends
  Touchscreen control panel
- · Touchscreen control pane







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CONTROL PANEL

Manual or automatic mode. Settings for direction, speed and number of irrigation cycles per zone. Automatic water release into pipes in user-settable positions prior to irrigation. 20 independent zones set in metres or graphically. Watering by zone or at intervals for crops on benches. 8 daily timers.

Option of controlling up to 5 solenoid valves.






















### Seeder SEM100



\*FOR CONTAINERS 700x480 L=1580

Seeder LS7-2







\*FOR CONTAINERS 700x480 L=2800

### Seeder LS7-3





\*FOR CONTAINERS 700x480 L=3800

### Seeder LR400







### Seeder LINEA LR650





Seeder LR800











Trayfiller RC1200







### Trayfiller RC7-TR31N-M

PLAN VIEW

2340/3190



Trayfiller RC2-TR3







### Trayfiller RC5-TR5C



### Destacker A5-1







### Destacker A5

PACKS - POTS



#### Destacker A5

PACKS - POTS





### Destacker A5-DV8

POTS



### Destacker DP-5







### Peat Bale Breaker CT2







### Mixer MX2



## Peat storage tank TV5-A





### Peat storage tank TV3-A



Potting machine **I5** 









## Potting machine I3-P





# Potting machine LI5









## Potting machine **TV3**







## Potting machine CA1-TR5 / CA1-TR5C



### Transplanter **TP-MT**



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Transplanter **TP-M** 





## Transplant belt **NR**



Plug popper EPE



PLAN VIEW



### Conveyor belt **NT**



Conveyor belt NS





### Bench for loading and unloading vases / trays BC1



### Bench for loading and unloading vases / trays BS1





### Palletizer MF



## Plant trimmer CP800







## Baby leaf harvester **TE4**



Baby leaf harvester TE5







## Baby leaf harvester **TE6**



Tray washer LINEA LC1









(I) 31026 Sarmede TV Via Palù 19/b T +39 0438 959595 F +39 0438 959675 info@da.ros.com

